

What Is Claimed Is:

1. A method of manufacturing a wrinkled band, wherein the outer peripheral rim of an overlapped adhesion sheet is adhered and simultaneously an adhesion line having an air passage is formed with certain regularity in the inner side face thereof, another adhesion line forms a respective vent hole and secures an inner space in-between, and above and below the secured inner space a connection adhesion band 5 with an elastic band 6 connected thereto is adhered by an outer peripheral line, with the elastic band being stretched.

2. The method according to claim 1, wherein, in the case where the connection adhesion band 5 is adhered with the outer peripheral line 1a, a boundary portion 3, where the elastic band 6 and the connection adhesion band 5 are connected, is primarily pressurized and fixed by a pressurizing means 7 of a high-frequency die, and thereafter the connection adhesion band is adhered with an adhesion surface and then cooling is performed by a cooling means.

3. The method according to claim 1, wherein the pressurizing means 7 is made of an elastic body and directly mounted on the high-frequency operating die 8.

4. The method according to claim 1, wherein the vent hole is formed in such a way to be offset from a corresponding vent hole.

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5. The method according to claim 2, wherein the connection adhesion band is hung on a connecting portion of a mounting die of the high-frequency die such that the stretched state of the elastic band is maintained.

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6. The method according to claim 2, wherein the connection band is constructed in a band-type in such a manner that a strip-like thing is fitted into an elastic band of band-type and then its leading end is adhered.

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7. A wrinkled band, wherein a protective pad wing 16 for dispersing pressure is seal-adhered by a rim sleeve 15 to the upper and lower portion of the inner side face of the wrinkled band.

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8. The wrinkled band according to claim 8, wherein one side of the rim sleeve is extended longer to form the protective pad wing.

9. The wrinkled band according to claim 7 or 8, wherein the protective pad wing 16 is fixed to the inner side face of the band by means of a fixing member 17.

5 10. The wrinkled band according to claim 7 or 8, wherein the protective pad wing 16 is provided with a blood circulation aid 19 formed therein.

10 11. A wrinkled band, wherein a cut portion 14 is formed in the upper edge of the wrinkled band in order to secure a space in the area, which is to be expanded when air-injected, and the upper ends of the cut portion 14 are contacted and seal-adhered by a rim sleeve 15 to thereby form a margin.